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PVC DEFENCE STANDARD 61-12 CONTROL CABLES





APPLICATION

Defence Standard cables were initially manufactured for military use to Defence Standard 61/12 Part 4 and 5. However, they are now more commonly used for industrial applications such as aircraft, computers and data processors. The cable can withstand contamination of fuel and mineral based fluids.

CABLE STANDARDS

To Ministry of Defence Standard DEF 61-12 (Part 4 for 7/0.2 conductors, Part 5 for 16/0.2 conductors)

Flame propagation to BS4066 PT1

IEC 332 PT1

CONSTRUCTION

Conductors: Tinned Annealed Flexible Copper

Insulation: Polyvinyl Chloride (PVC)

Binding: Non-hygroscopic binder tape

Screen: Tinned annealed copper wire braid

Sheath: Polyvinyl Chloride (PVC)

Colour: Black

CHARACTERISTICS

Voltage Rating: 440 volts

Temperature Limits: -55°C to +70°C

Minimum Bending Radius: As per cable

manufacturer datasheet

CORE IDENTIFICATION

Core Colours as per tables **10 cores laid up in pairs.

Should not be installed at temperatures below 0°C

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PVC DEFENCE STANDARD 61-12 CONTROL CABLES- DIMENSIONS

| CCC CODE | CONDUCTOR SIZE | STRANDING (MM) | NUMBER OF CORES | WEIGHT (KG/KM) | OVERALL DIAMETER (MM) | GLAND SIZE |
|----------|----------------|-------------------|-----------------|-------------------|-----------------------|------------|
| 722C | 0.22 | 7/0.20 | 2 | 23 | 4.1 | 16 |
| 723C | 0.22 | 7/0.20 | 3 | 27 | 4.3 | 16 |
| 724C | 0.22 | 7/0.20 | 4 | 32 | 4.6 | 16 |
| 726C | 0.22 | 7/0.20 | 6 | 55 | 5.9 | 16 |
| 728C | 0.22 | 7/0.20 | 8 | 69 | 6 | 16 |
| 7212C | 0.22 | 7/0.20 | 12 | 83 | 7.2 | 16 |
| 7218C | 0.22 | 7/0.20 | 18 | 110 | 8.5 | 20 |
| 7225C | 0.22 | 7/0.20 | 25 | 150 | 9.8 | 20 |
| 7236C | 0.22 | 7/0.20 | 36 | 200 | 11.2 | 20 |
| 7250C | 0.22 | 7/0.20 | 50 | 270 | 13 | 25 |
| 7260C | 0.22 | 7/0.20 | 60 | 310 | 13.8 | 25 |
| 1622C | 0.5 | 16/0.20 | 2 | 69 | 6.9 | 16 |
| 1623C | 0.5 | 16/0.20 | 3 | 79 | 7.2 | 16 |
| 1624C | 0.5 | 16/0.20 | 4 | 92 | 7.7 | 16 |
| 1626C | 0.5 | 16/0.20 | 6 | 120 | 8.7 | 20 |
| 1628C | 0.5 | 16/0.20 | 8 | 146 | 8.9 | 20 |
| 16210C | 0.5 | 16/0.20 | **10 | 190 | 11.8 | 20 |
| 16212C | 0.5 | 16/0.20 | 12 | 198 | 11 | 20 |
| 16218C | 0.5 | 16/0.20 | 18 | 250 | 12.5 | 20 |
| 16225C | 0.5 | 16/0.20 | 25 | 320 | 14.6 | 25 |
| 16236C | 0.5 | 16/0.20 | 36 | 450 | 16.7 | 25 |
| 16250C | 0.5 | 16/0.20 | 50 | 564 | 18.5 | 32 |
| 16260C | 0.5 | 16/0.20 | 60 | 670 | 20.3 | 32 |

PVC DEFENCE STANDARD 61-12 CONTROL CABLES - CONSTRUCTION

| CORE COLOUR | CORE NUMBER |
|---------------|-------------|
| YELLOW/GREEN | 25 |
| WHITE/GREEN | 26 |
| GREEN/BLACK | 27 |
| ORANGE/GREEN | 28 |
| GREY/GREEN | 29 |
| YELLOW/BROWN | 30 |
| WHITE/BROWN | 31 |
| BROWN/BLACK | 32 |
| GREY/BROWN | 33 |
| YELLOW/VIOLET | 34 |
| VIOLET/BLACK | 35 |
| WHITE/VIOLET | 36 |

| CORE COLOUR | CORE NUMBER |
|-------------|-------------|
| RED/BLUE | 13 |
| GREEN/RED | 14 |
| YELLOW/RED | 15 |
| WHITE/RED | 16 |
| RED/BLACK | 17 |
| YELLOW/BLUE | 18 |
| RED / BROWN | 19 |
| WHITE/BLUE | 20 |
| BLUE/BLACK | 21 |
| ORANGE/BLUE | 22 |
| GREEN/BLUE | 23 |
| GREY/BLUE | 24 |

| CORE COLOUR | CORE NUMBER | |
|-------------|-------------|--|
| RED | 1 | |
| BLUE | 2 | |
| GREEN | 3 | |
| YELLOW | 4 | |
| WHITE | 5 | |
| BLACK | 6 | |
| BROWN | 7 | |
| VIOLET | 8 | |
| ORANGE | 9 | |
| PINK | 10 | |
| TURQUOISE | 11 | |
| GREY | 12 | |

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